

# Parasitic Aware Process Variation Tolerant Voltage Controlled Oscillator (VCO) Design

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# Summary and Conclusions

- We present a novel parasitic and process variation aware methodology for performance optimization of radio frequency (RF) circuit components.
- The proposed methodology performs the multiple iterations automatically on a parasitic parameterized netlist derived from the layout. The manual iteration is reduced to 1.
- The degradation in the oscillation frequency of an RF VCO due to parasitic and process variations has been narrowed down from 43.5% to 4.5%.
- Future work will address simultaneous optimization of frequency, linearity response, phase noise etc.



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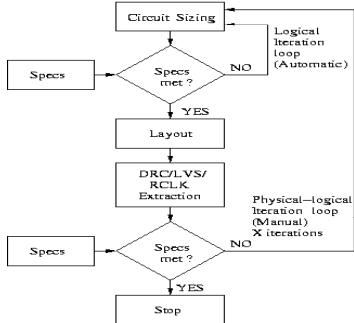
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## Abstract

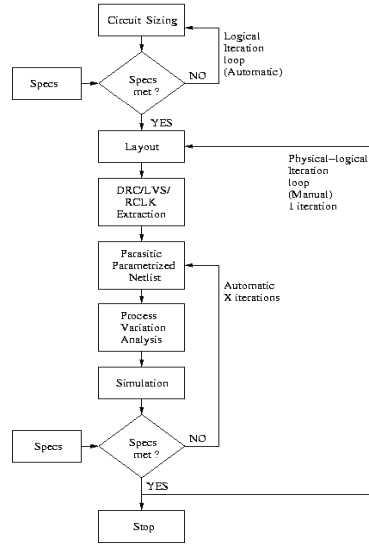
- At nanoscale technologies, process variations have significant impact on circuit performance and need to be included in the design cycle. RLCK parasitics cause further performance degradations.
- We present a parasitic aware, process variation tolerant design methodology. A 90nm current starved VCO has been treated as case study.
- The oscillation frequency of the VCO is the objective function with area overhead as constraint. A degradation of 43.5% is observed when the RLCK parasitic extracted circuit is subjected to worst case process variation. After a single physical design iteration, the oscillation frequency is within 4.5% of the target.

## Introduction and Motivation

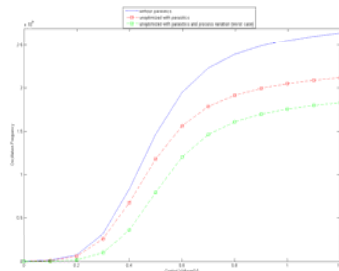
Standard RFIC design flows require multiple (X) manual iterations on the back-end layout to achieve parasitic closure between the front-end circuit and back-end layout:



The proposed methodology performs the multiple (X) iterations automatically on a parasitic parameterized netlist derived from the layout. The manual iteration is reduced to 1. To have a process variation robust design, process variation analysis is introduced in the design flow.



- Figure below shows the frequency-voltage characteristics of the VCO.
- Uppermost curve shows the characteristics for logical design. Oscillation frequency = 2GHz.
- Middle curve shows the characteristics for parasitic extracted layout. Discrepancy = 25%.
- Bottom curve shows the characteristics for parasitic extracted layout subjected to worst case process variation. Oscillation frequency = 1.13GHz. Discrepancy = 43.5%.



## VCO Logical Design

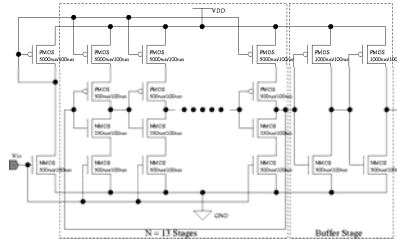
Current starved VCO design performed using 90nm generic process. Target oscillation frequency ( $f_0$ ) = 2GHz.

$$f_0 = \frac{I_D}{N * C_{tot} * V_{DD}}, \dots\dots\dots(1)$$

$$C_{tot} = \frac{5}{2} C_{ox} (W_p L_p + W_n L_n), \dots\dots\dots(2)$$

$$C_{ox} = \frac{\epsilon_r \epsilon_0}{T_{ox}}, \dots\dots\dots(3)$$

$V_{DD}$ : supply voltage,  $I_D$ : current flowing through inverter,  $N$ : odd number of inverters,  $C_{tot}$ : total capacitance of each inverter stage,  $C_{ox}$ : gate oxide capacitance per unit area,  $\{W_p, L_p\}$ : inverter PMOS width (500nm) and length (100nm),  $\{W_n, L_n\}$ : inverter NMOS width (250nm) and length (100nm),  $\{W_{pcs}, L_{pcs}\}$ : current starved PMOS width (5um) and length (100nm),  $\{W_{ncs}, L_{ncs}\}$ : current starved NMOS width (500nm) and length (100nm).



## VCO Performance Optimization for Parasitics and Process Variations

- $\{V_{DD}, V_{T,NMOS}, V_{T,PMOS}, T_{OX,NMOS}, T_{OX,PMOS}\}$  chosen as parameters for process variation.
- Parameters varied by +/-10% from their nominal values. Worst case identified in which  $V_{DD}$  is reduced by 10%, and process parameters are increased by 10%. In this case, a 43.5% discrepancy is observed between the logical and physical design.

Parameter	Unoptimized Physical Design	Unoptimized Physical Design + Process variation	Optimized Physical Design + Process Variation
frequency	1.56GHz	1.13GHz	1.91GHz
discrepancy	25%	43.5%	4.5%
$V_{DD}$	1.2V (nominal)	1.08V (-10%)	1.08V
$V_{T,NMOS}$	0.1692662V (nominal)	0.186193V (+10%)	0.186193V
$V_{T,PMOS}$	-0.1359511V (nominal)	-0.149546V (+10%)	-0.149546V
$T_{ox,NMOS}$	2.33nm (nominal)	2.56nm (+10%)	2.563nm
$T_{ox,PMOS}$	2.48nm (nominal)	2.72nm (+10%)	2.728nm

Parasitic-aware netlist from first layout is parameterized, and subjected to optimization loop in circuit simulator.  $\{W_p, L_p, W_n, L_n, W_{pcs}, L_{pcs}, W_{ncs}, L_{ncs}\}$  constitute set of design variables.

Parameter	Varied from	Varied to	Optimized Value
$W_n$	200nm	500nm	415nm
$W_p$	400nm	1um	665nm
$W_{ncs}$	1um	5um	4um
$W_{pcs}$	5um	20um	19um
$L$	100nm	110nm	100nm

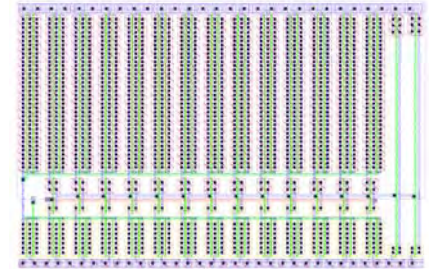
Using optimized design variables:

- Target  $f_0 \geq 2$ GHz.
- Logical design  $f_0 = 1.95$ GHz.
- Physical design  $f_0$  in worst case process variation environment = 1.91 GHz.
- Physical design  $f_0$  in nominal case process environment = 2.54 GHz.
- Hence a final optimized layout with  $f_0 = 1.91$ GHz under worst case process variation is obtained with only 1 manual (layout) iteration.

## VCO Physical Design

- Physical design carried out using a 90nm salicide 1.2V/ 2.5V 1 Poly 9 Metal process.
- Full extraction including resistors (R), capacitors (C), inductors (L) and mutual inductors (K) is performed.
- Multi-fingered transistors are laid out to minimize the area overhead.

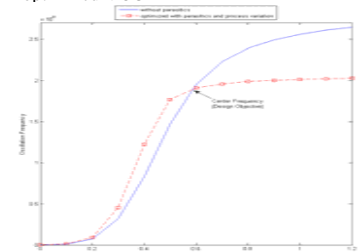
## Final Optimized layout of the VCO



## Measured Performance of the VCO

Parameter	Value
Technology	90nm CMOS 1P 9M
Supply Voltage ( $V_{DD}$ )	1.2V
Oscillation frequency (Nominal process)	2.54GHz
Process and supply variation	$V_T (+10\%), T_{ox} (+10\%), V_{DD} (-10\%)$
Oscillation frequency (Worst-case process)	1.91GHz
Number of design variables	5 ( $W_n, W_p, W_{ncs}, W_{pcs}, L$ )
Number of objectives	1 ( $f_0 \geq 2GHz$ )

## Frequency-voltage characteristics of the optimized VCO



## Conclusions

- We present a novel parasitic and process variation aware methodology for performance optimization of RF circuit components.
- The degradation in the oscillation frequency of an RF VCO due to parasitic and process variations has been narrowed down from 43.5% to 4.5%.
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